



**Sure-Bra™**

FROM RELIANT

The Sure Thing in  
Lingerie Lamination

**Revolutionary New Technology  
in Lingerie Manufacture  
From Reliant**





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**Economical**



**Efficient**



**Comfortable**

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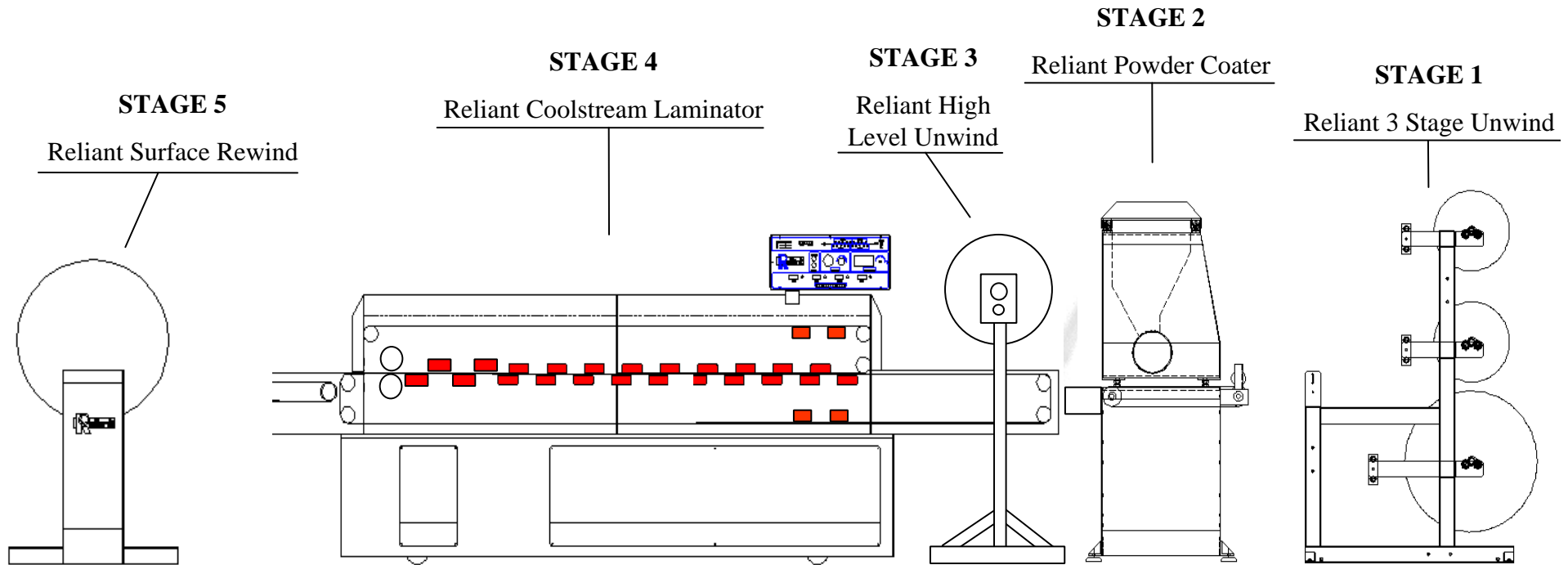
# **Sure-Bra™**

**FROM RELIANT**

**A Complete Laminating &  
Adhesive Process System  
For Guaranteed Results In  
Lingerie Production**

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# The Sure-Bra™ Process

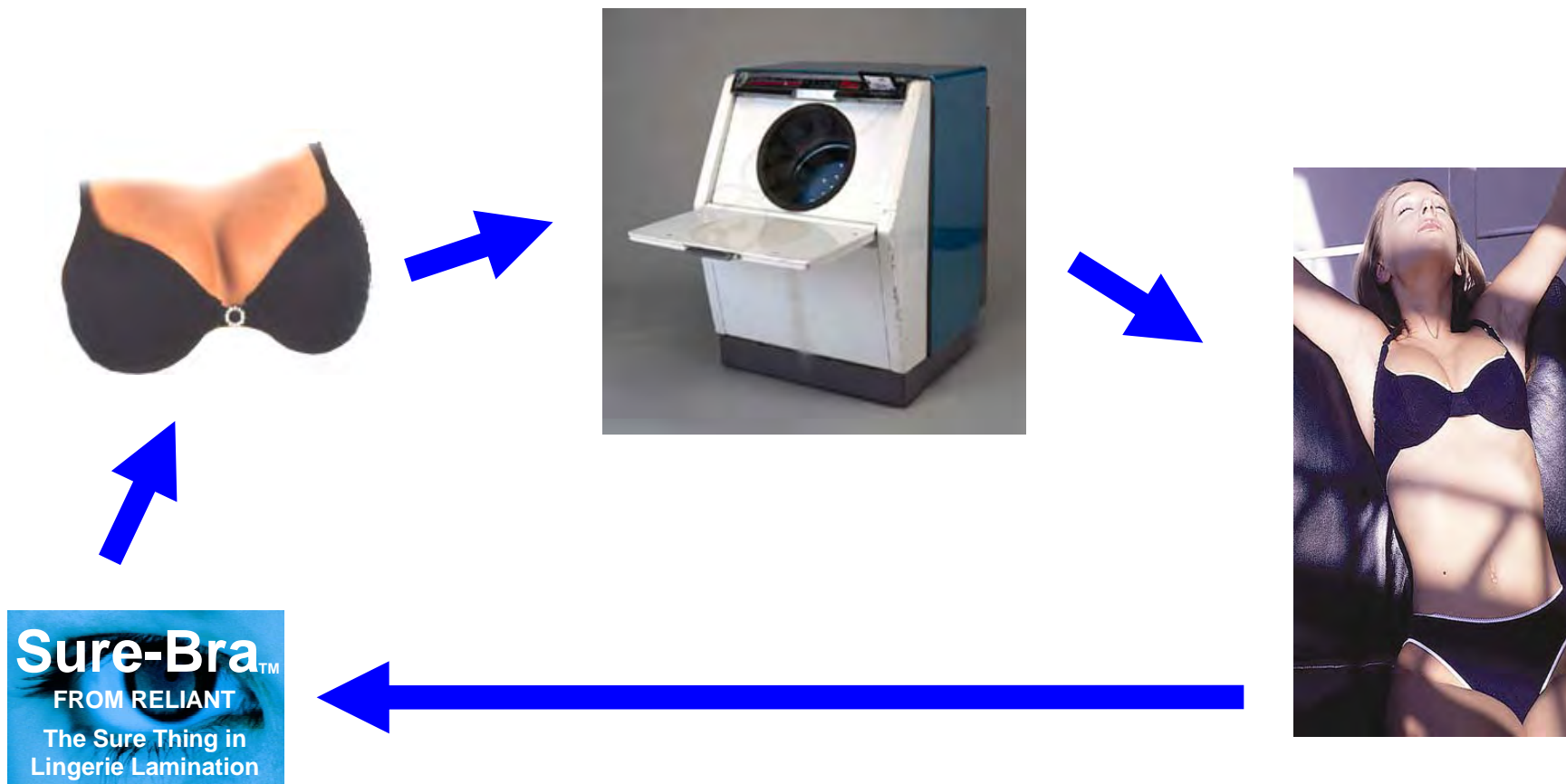


## Reliant Coolstream Sure-Bra™ Powder Lamination Production Line

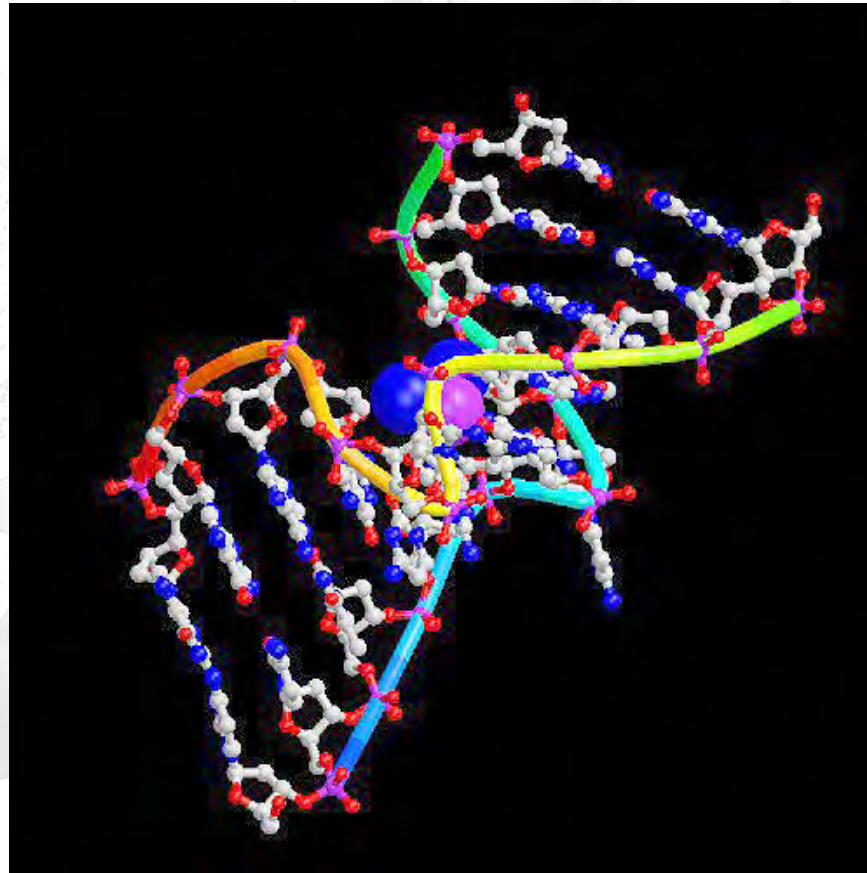
(Can Be Used For Web & Film Adhesives)

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# The Sure-Bra™ Process Guarantees Wash Fast Results For The Lifetime Of The Garment

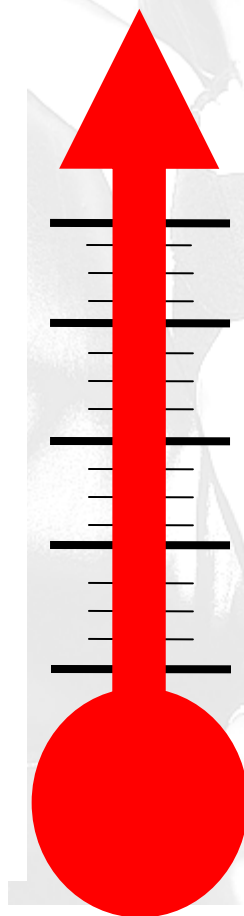


# The Sure-Bra™ Adhesive Powder Creates A Cross-Linked Chemical Bond That Will Not Breakdown With Re-Heating Or Washing



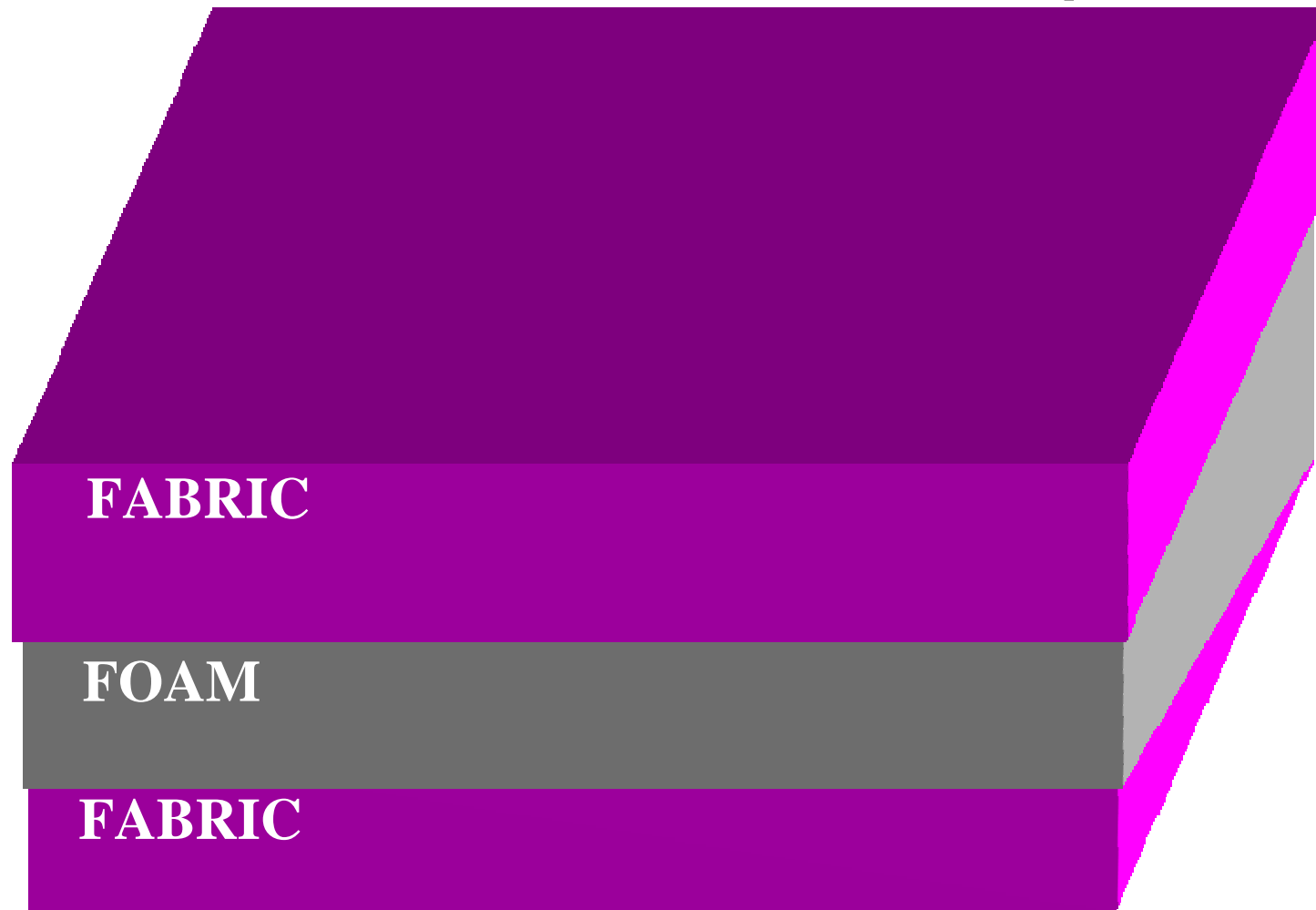
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**With The Sure-Bra™ Process There Is No  
Danger Of The Bond Breaking Down After  
Lamination. When High Temperature  
Moulding The Bond Strength Is Enhanced**





# The Sure-Bra™ Process Gives The Ability to Easily Control the Fabric Handle Required

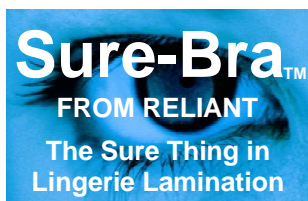


Soft ✓ Firm ✓ Breathable ✓  
Flexible ✓ Stiff ✓ Light ✓ Heavy ✓

# **The Sure-Bra™ Process Ensures High Level and Adjustable Breath-Ability of Laminate Achievable by Simple Adjustment During Processing**



## **Breath-Ability And Comfort**



# The Sure-Bra™ Process

## Flexible Technology For Different Fabrics

*Lace*

*Cotton*

*Polycotton*

*Polyester*

*Lycra*

*Lycra Mixes*

*Satin*

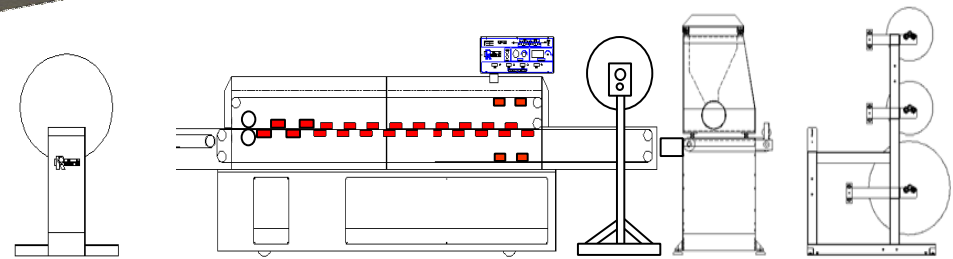
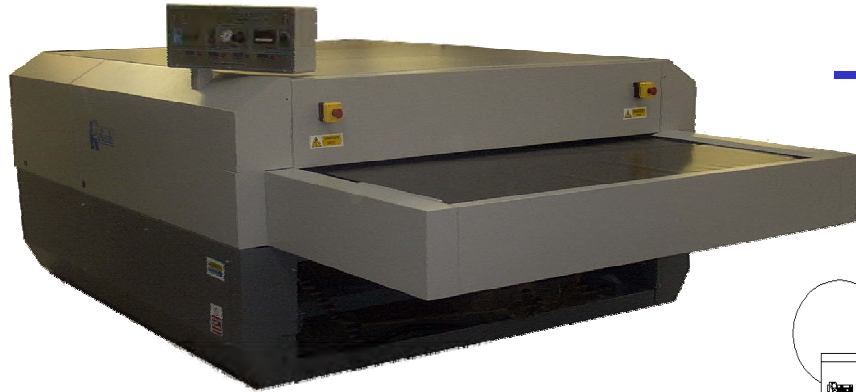
*Silk*

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# The Sure-Bra™ Process is Completed During the Production Run With.....

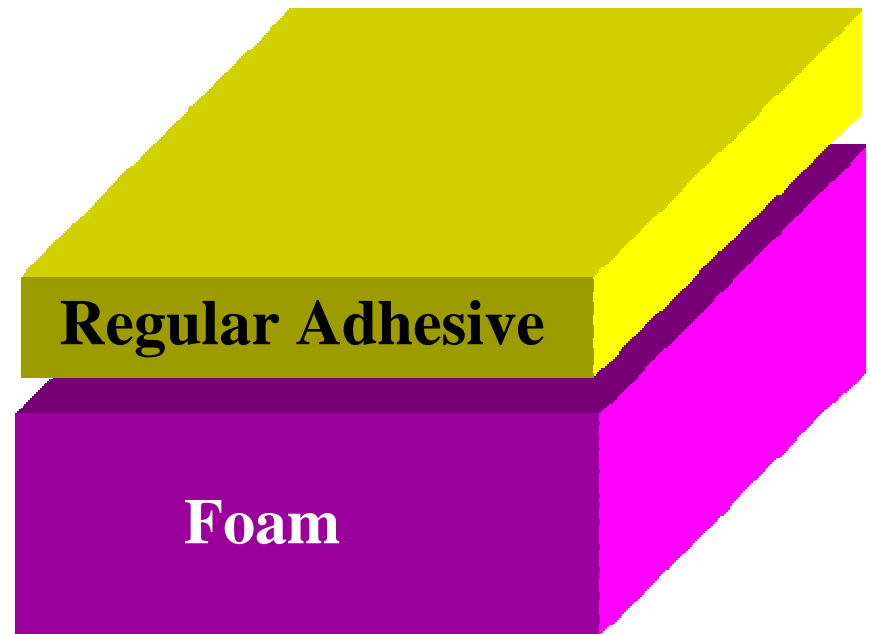


**No Additional Curing Time  
Required Before the  
Moulding Process**

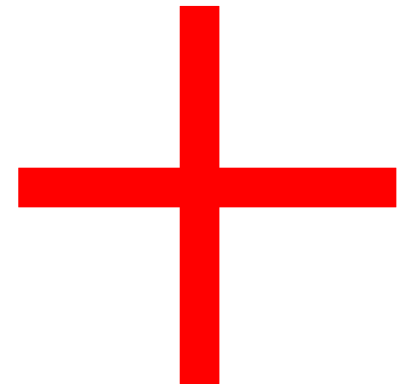
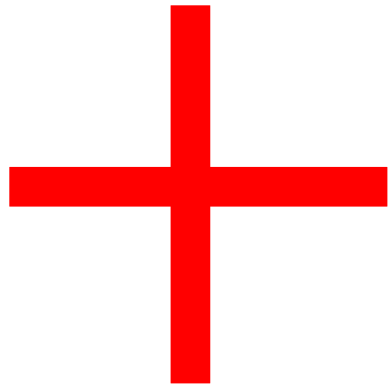




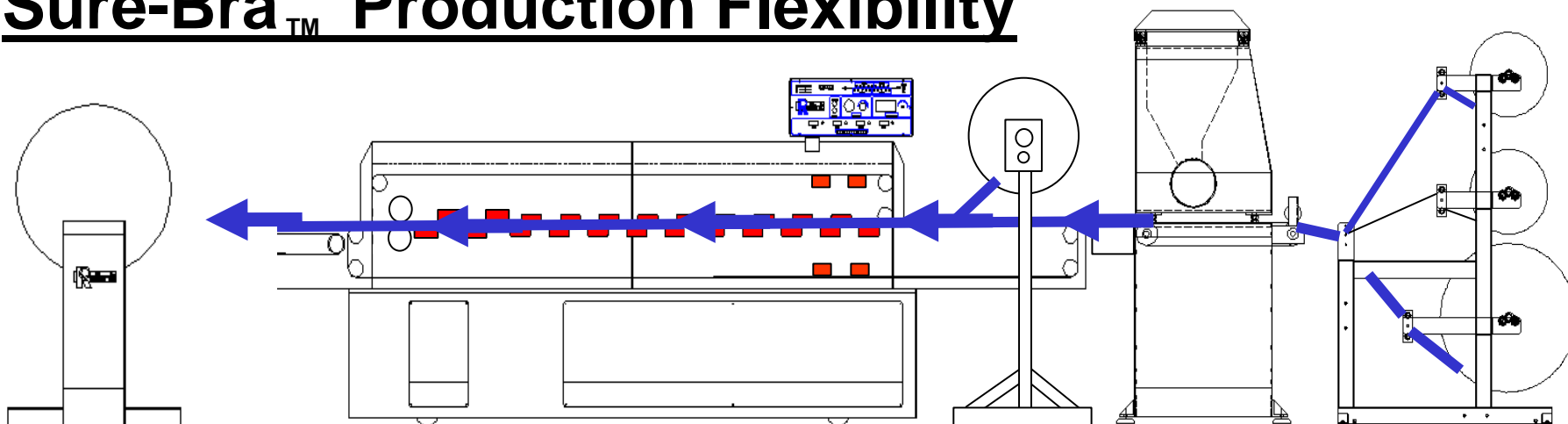
# The Sure-Bra™ Process Eliminates The Problem Of Yellowing Of Adhesives During and After Processing



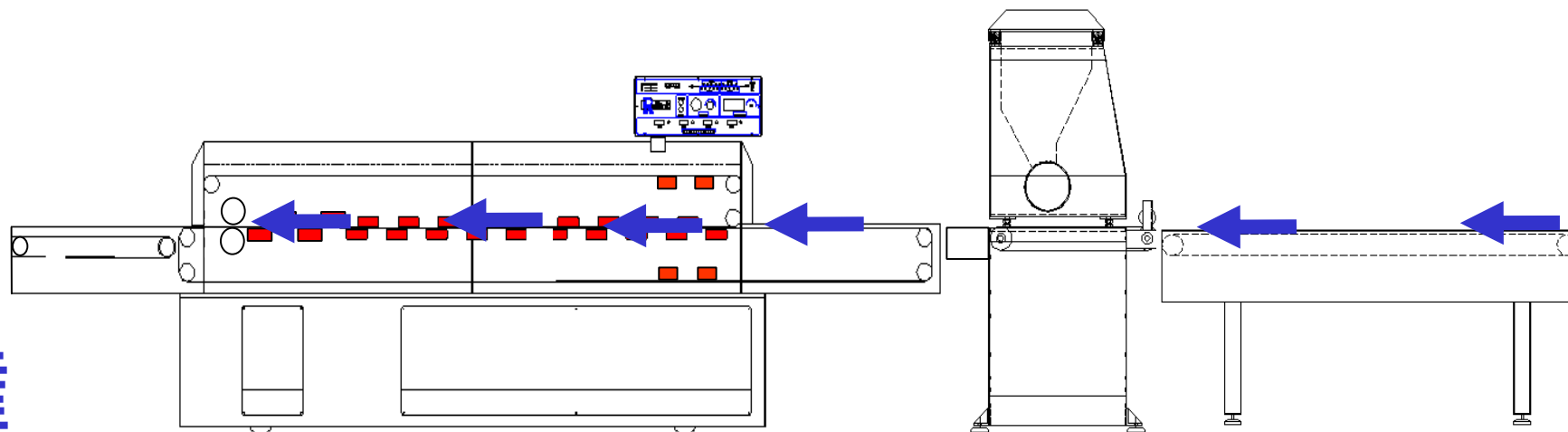
# The Sure-Bra™ Process Provides Clean, Dry and Safe Production Processing



# Sure-Bra™ Production Flexibility

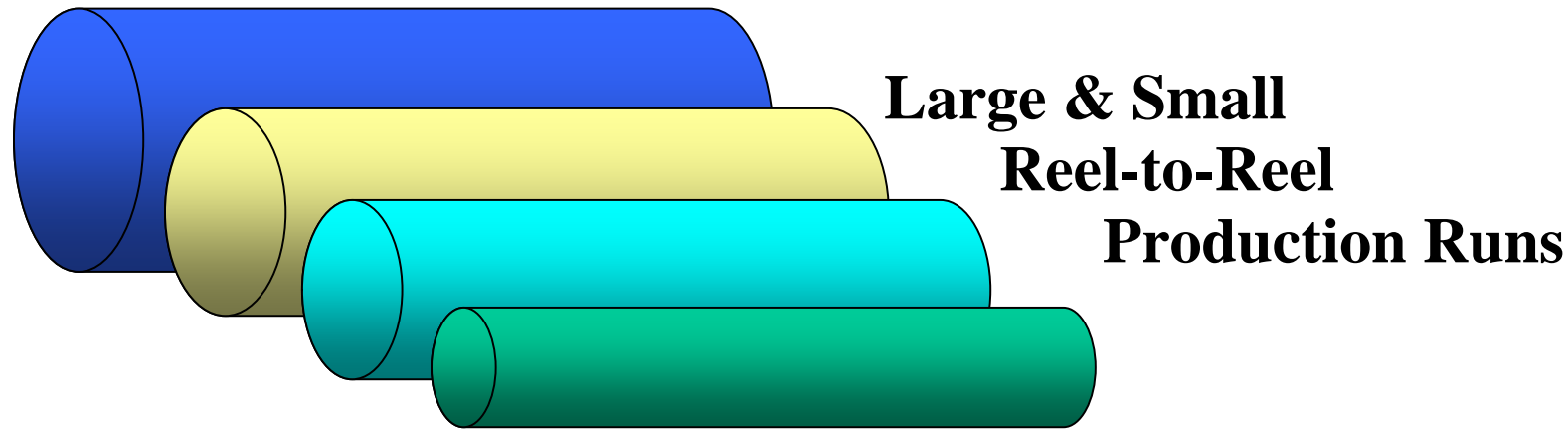


## Continuous Reel-to-Reel Production

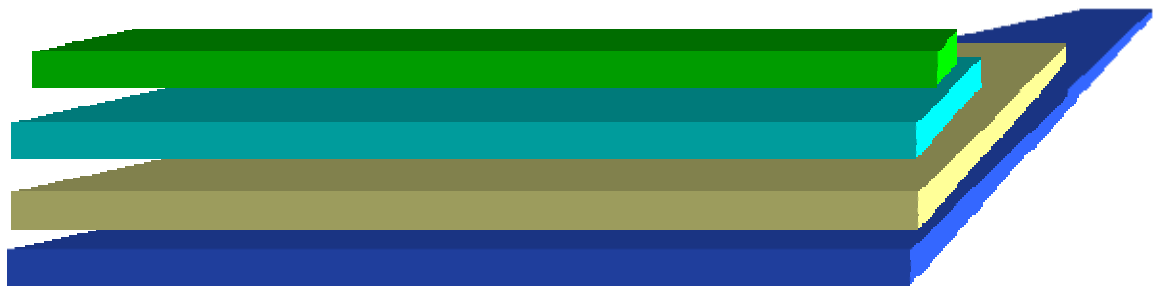


## Or Cut Panel Production

# **The Sure-Bra™ Process Provides Very Controlled Production with the Ability to Stop Mid-Flow Without Problems, Reducing Wastage**

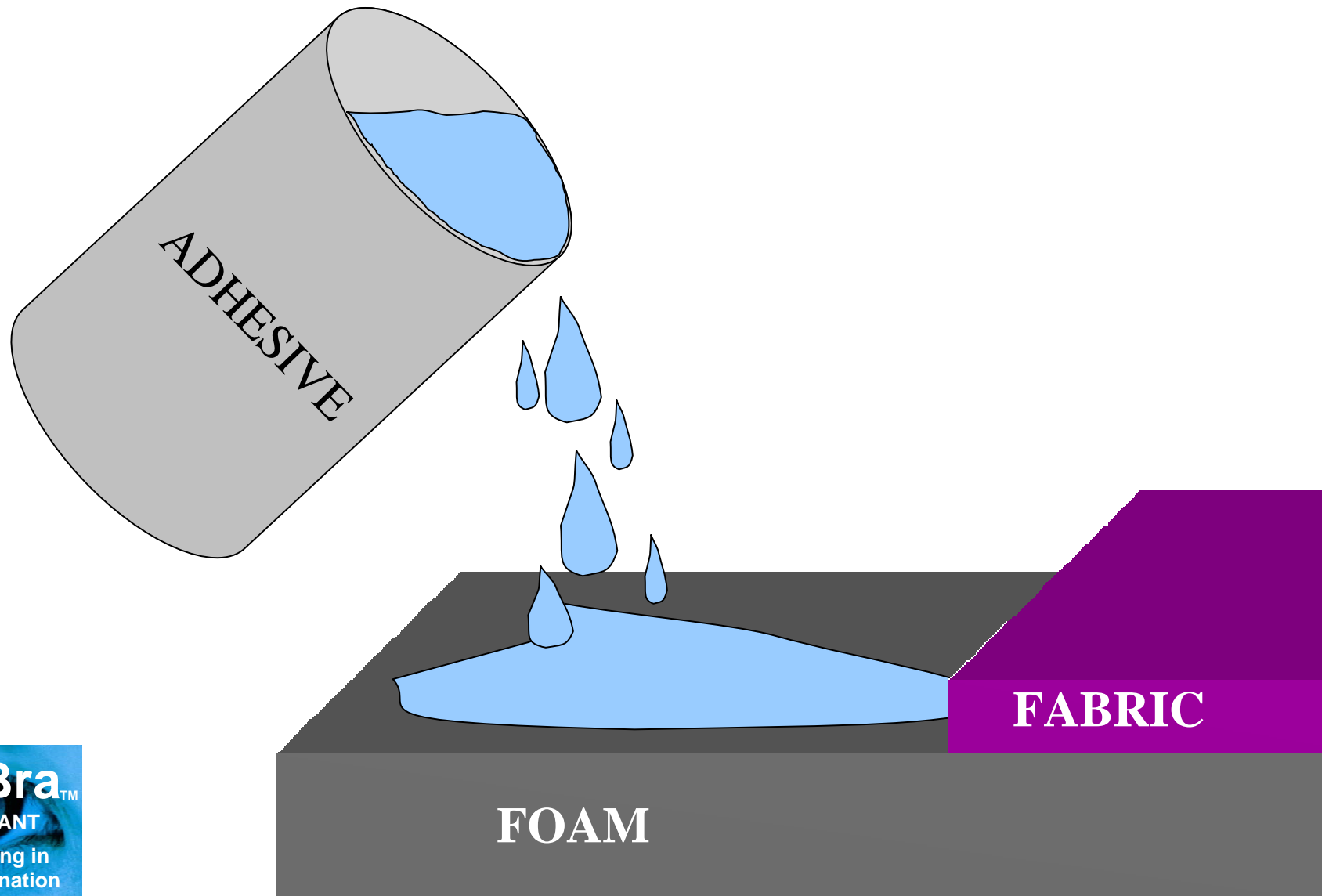


Large & Small  
Sheet Fed  
Production Runs





# The Sure-Bra™ Process Is Clean & Easy To Use With None of the Problems Associated with Controlling the Viscosity of Liquid Adhesives



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# The Sure-Bra™ Process Eliminates Fabric Damage And Rejects Caused By Uneven Distribution When Using Liquid Adhesives for Laminating

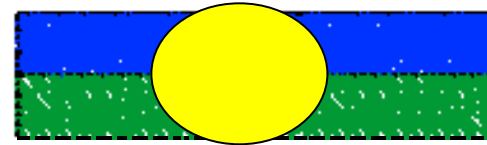


**X**

Inadequate  
Bonding

**X**

**X**



Strike-Through & Strike  
Back

**X**



**Correct Bonding With Good  
Penetration & Dispersal Of  
Adhesive Easily Achievable On the  
Reliant Range**

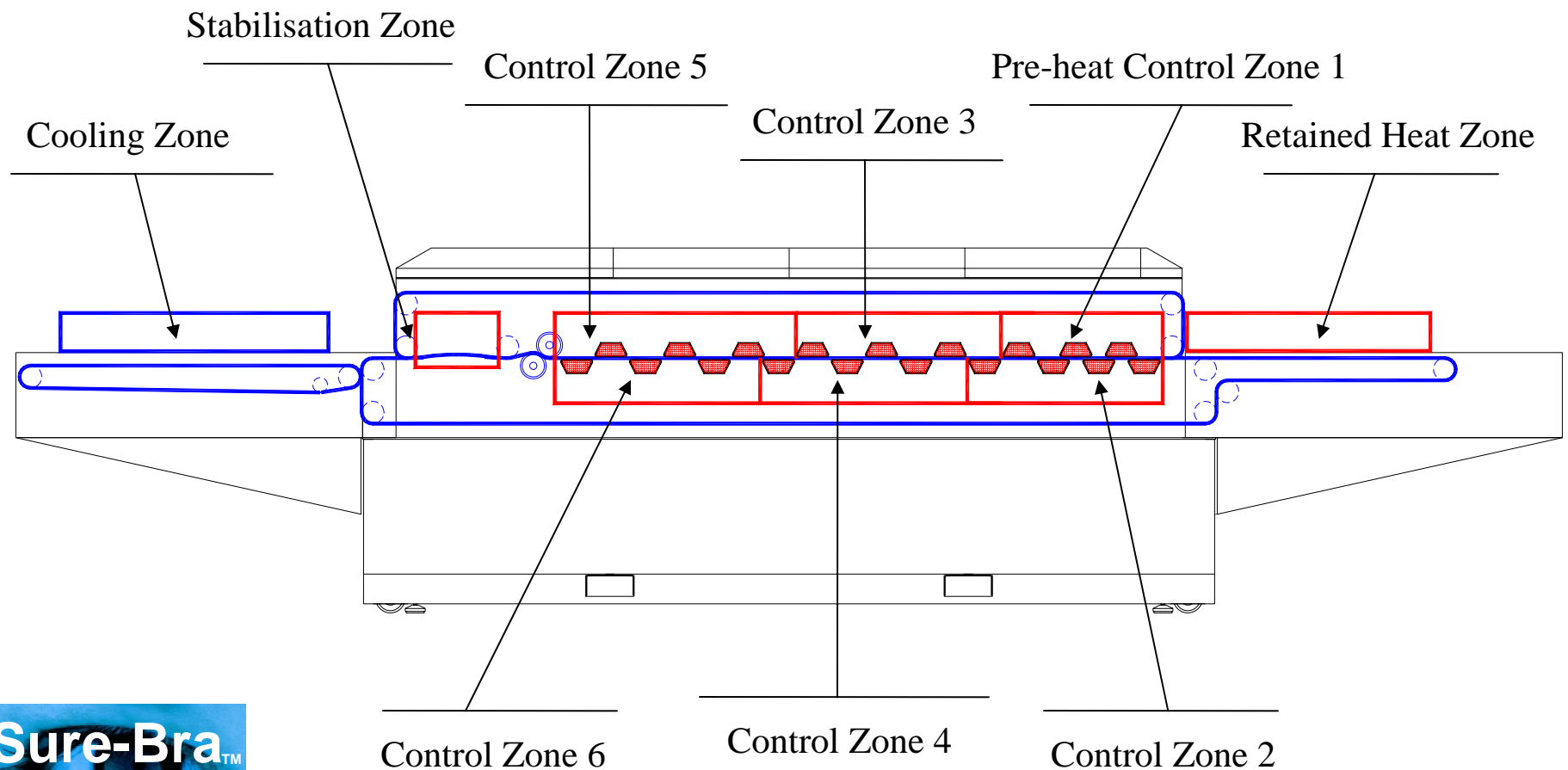


# The Sure-Bra™ Powder Adhesive System Requires No Special Storage Conditions for Adhesives And Has No Shelf Life Problems



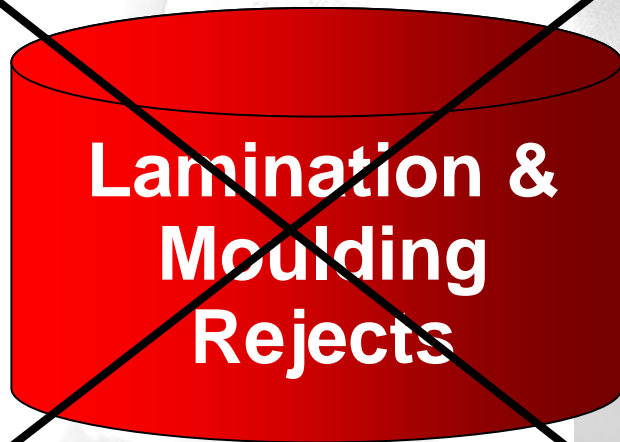
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# The Sure-Bra™ Process Uses Stepped Zone Heating from Both Sides of the Material for the Control and Elimination of Shrinkage & Distortion of the Fabrics





# Using The Sure-Bra™ Process Provides Significant Payback By Guaranteeing the Lamination During Moulding and Eliminating Rejects Which Have a High Added Value Cost



# The Sure-Bra™ Process Saves The Added Value Cost of Rejected Materials and Handling Due to Lamination Failures During Moulding and Washing

*Fabric  
Adhesive  
Foam  
Adhesive  
Fabric*

+

*Handling  
Laminating  
Cutting  
Moulding*

= *Saved Reject Costs*

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# Using The Sure-Bra™ Process Achieves Savings on Rejected Fabric During Production Caused By Shrinkage, Distortion & Liquid Adhesives



**Fabric  
Rejects**



**Sure-Bra™  
Savings**

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# Using The Sure-Bra™ Process Achieves Savings on The Cost Of Alternative Adhesives Such As Film & Web



**Alternative  
Adhesive**



**Sure-Bra™  
Savings**

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# Using The Sure-Bra™ Process Eliminates Wastage of Adhesives even when running Cut Pieces



**Adhesive  
Waste**



**Sure-Bra™  
Savings**

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# Using The Sure-Bra™ Process Achieves Savings By Avoiding The Need For Clean Down Time When Starting-up Or Making Changeovers



**Time  
Wasted**



**Sure-Bra™  
Savings**

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# Using The Sure-Bra™ Process Achieves Savings By Avoiding The Need For Lengthy Installation of Equipment and Complicated Operator Training



**Installation  
Operator  
Training**



**Sure-Bra™  
Savings**

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**Revolutionary New Technology  
in Lingerie Manufacture  
From Reliant**



# Sure-Bra™

*from*



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